

# Dura Cladding Flush Resist

Exterior Cladding Made From Composite Timber



Dura Cladding Flush Resist in Alaskan Cedar

Dura Cladding Flush Resist is a low maintenance, sustainable external cladding, made from high performance composite timber. Ideal for new builds and renovations. Fire rated to Class B in accordance with European and British fire safety standards (BS EN 13501-1:2018).

**Unlocking the Power of Composites™  
» for Cladding & Façades**

**dura**  
composites™

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**Dura Cladding Flush Resist** is suitable for both domestic and commercial new build & refurbishment projects and can be laid horizontally or vertically to help you achieve a traditional or contemporary look.

## About Us

Dura Composites is a leading supplier of composite products with 25 years' experience in delivering durable, performance-improving and cost-effective composite solutions to a wide range of industries.

We help companies of all sizes unlock the power of composites, and our client base includes businesses in the Industrial, Construction, Rail, Transport, Landscaping, Marine and Leisure sectors.

Our success is driven by our commitment to innovation and by empowering our staff to inspire, educate and problem-solve for customers.

In 2017 and in 2020, Dura Composites was awarded the Queen's Award for Enterprise in recognition of our achievements at the forefront of composite material technology.

Dura Composites' products are also available through a well-established global distribution network. Your local distributor can be found on our website.

Dura Cladding Flush Resist in Alaskan Cedar

# Dura Cladding

## Flush Resist

**Dura Cladding Flush Resist has a fantastic woodgrain armoured surface in a 150mm face flush-fitting cladding plank.**



Dura Cladding Flush Resist can be installed both vertically and horizontally to create incredible contemporary designs. By popular demand, the flush cladding is available in Alaskan Cedar, Grey and Charcoal colours, all of which have a Class B fire rating and are rigorously tested to ensure minimal contraction or expansion, whatever the ambient weather conditions.

Dura Cladding Flush Resist planks are 3660mm in length, come with a 15-year warranty and are supported by an innovative range of custom-made aluminium trims and no-fuss fixing screws, for ultimate ease of installation.

This cladding offers effortless simplicity and a rich and dramatic appearance that requires minimal maintenance.

To view the complete range on our website, visit [www.duracomposites.com/cladding](http://www.duracomposites.com/cladding)

Please Note: While the information is considered to be true and correct at the date of publication, changes in technical specification after the time of publication may impact on the accuracy of the information. The information may change without notice and Dura Composites is not in any way liable for the accuracy of any information printed and stored or in any way interpreted and used by the purchaser and/or installer. Please consult your Dura Composites representative at the time of purchase to ensure you have access to the latest technical information prior to commencing your project.



# Dura Cladding

## Flush Resist Range

Dura Cladding Flush Resist has all the natural beauty of timber cladding, but none of the maintenance drawbacks. Made from an eco-friendly mix of reclaimed timber and polymers, its high-performance composition is great to look at and great for the environment too. Unlike wood cladding, it never needs painting or treating and is easier to work with than other cladding alternatives such as fibre cement, which can be brittle and lack the textural feel of natural wood.

### Applications

- New Build Homes
- Self-Build Properties
- Residential Renovations
- Extensions & Conversions
- Commercial Properties
- Offices & Factories
- Garages & Outbuildings
- Garden Rooms
- Workshops

### Features

- High Strength To Weight Ratio
- Permanent Colour
- Rot, Splinter, Warp Resistant
- Easy Installation
- Weather Resistant
- Class B Fire Rating
- Simple Cutting And Site Install
- Recycled Content
- No Knots

### Benefits

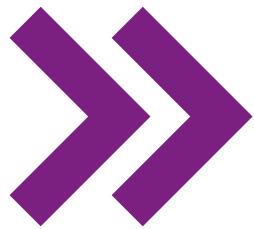
- • Easy To Handle
- • UV Colour Stable
- • Looks Good Throughout Lifespan
- • No Special Skills Required
- • No Painting Or Staining Required
- • 15 Year Warranty
- • Only Requires Standard Tools
- • Eco-Friendly
- • Minimal Waste

Dura Cladding Flush Resist in Grey



# Dura Cladding

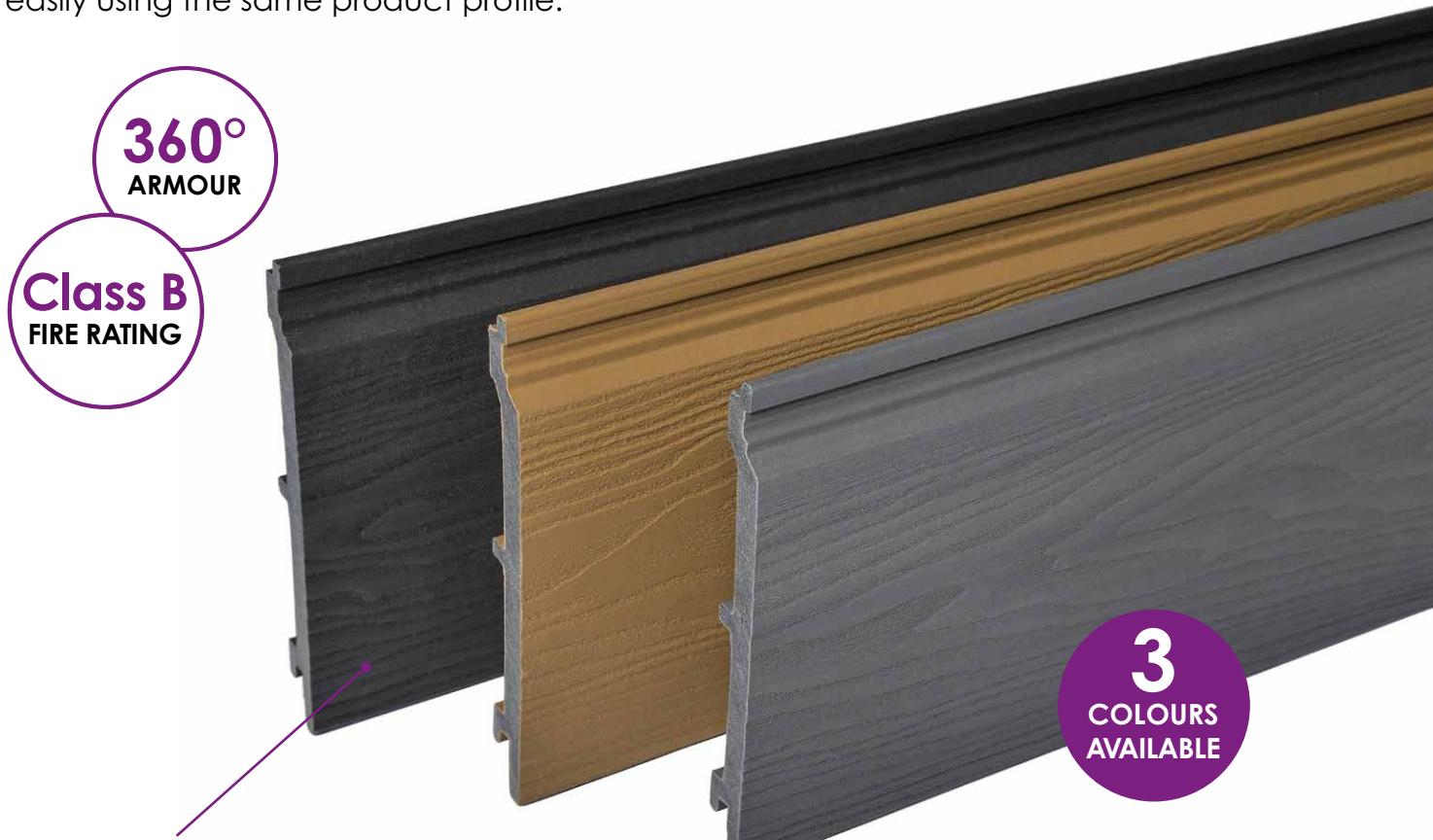
## Flush Resist



Cladding is one of the biggest and most visually dramatic design features of a home and can give any building an instant style update and increase its kerb appeal. By choosing co-extruded composite timber Dura Cladding Flush Resist with its 360° protective armour for your project, you'll be investing in a 'fit-and-forget' solution that requires minimal ongoing maintenance during its long design life.

Ideal for low-rise commercial or domestic use, or new build and refurbishment projects that require a Class B-s1,d0 fire rating in accordance with BS EN 13501-1:2018, Dura Cladding Flush Resist has a range of slimline colour-matched trims and comes in three beautiful colours.

Whilst most cladding is designed to be installed either horizontally or vertically, with Dura Cladding Flush Resist, both orientations can be achieved easily using the same product profile.



Woodgrain Surface Finish



CHARCOAL



ALASKAN CEDAR



GREY



# Fire Safety

## Dura Cladding Flush Resist:

Our rigorous fire testing has been conducted in accordance with the correct BS EN 13501 test and installation method on the correct plane for maximum peace of mind, rather than being mounted on a calcium silicate backing board purely for the purpose of passing the fire test.

Your Fire Safety Strategy should form an integral part of your project design and must be in place from the point at which a building project is identified and should continue through the ongoing asset management of the building.

**Dura Cladding Flush Resist** has successfully achieved the classification of **B-s1,d0** under the standard BS EN 13501-1:2018 - Fire classification of construction products and building elements.

Customers can have confidence that **Dura Cladding Flush Resist** has been certified and tested by a **UKAS accredited** body, satisfying current fire legislation; with testing carried out in an environment to closely resemble that of an actual installation rather than being fixed to a fire rated barrier such as a calcium silicate backing board which is not then used as part of the build up.

For copies of our fire certificates or for Technical Advice, please contact us on **+44 1255 440299**.

## Understanding European classification (BS EN 13501):

The standard includes seven classification levels, from A1 to F, with A1 representing the highest level of performance and F representing the lowest level. Dura Cladding Flush Resist achieves a reassuring Class B .

Dura Cladding Flush Resist

**B-s1, d0**

The 'd' part relates to 'flaming droplets and particles' during the first 10 minutes of exposure. The index determines the level of risk from burning droplets and consequently potential fire spread.  
d0 = none  
d1 = some  
d2 = quite a lot

The 's' part relates to total smoke propagation, during the first ten minutes of exposure. These determine a 'smoke' index which affects visibility in case of a fire. The lower the number the less smoke propagation.



# Guidance On Understanding Latest UK Government Regulations

Dura Composites is committed to helping ensure that you choose the most appropriate product for your specific project needs.

Whilst the general guidance found here is applicable to a range of low-rise construction projects, additional measures may be required where high rise buildings are involved or where specialised work is undertaken. Please note that it is the responsibility of the client and contractor to ensure that your planned design is fully compliant with Building Regulations and complies with the latest fire safety guidance. For further information, please refer to the latest government documentation for your country location, and for complex or high-risk projects, please ensure that you consult a competent fire safety specialist.

## **BS EN 13501-1:2018 - Fire classification of construction products and building elements:**

This European Standard (EN 13501) is common to all EU Member States and was published on 14th January 2019. It provides the reaction to fire classification procedure for all construction products, including products incorporated within building elements\*.

The process for classification under this standard involves a combination of up to five rigorous tests designed to assess the product on a range of characteristics, including combustibility, heat levels, flame spread and smoke release. Once tested, the product receives an official classification of its fire rating, known as a Euroclass rating.

From best performing to worst performing, the Euroclass system is: A1, A2, B, C, D, E and F.

It also provides additional classification (typically associated with reaction to fire classes D – B) for smoke production (from s1 (little or no smoke) to s3 (substantial smoke)) and flaming droplets/particles (from d0 (none) to d2 (quite a lot)).

Unlike our composite timber Dura Cladding which has fire safety built into the product itself, untreated wood typically has a Euroclass rating of E or D. When fire treated under factory conditions, this rating can reach as high as B, but fire retardant treated wood is heavier than untreated wood, the treatment and drying process reduces its strength and structural properties. Furthermore, each species of wood and profile shape must be independently tested to achieve a fire classification and in many cases, once the wood is cut, the exposed edges can then be vulnerable to fire, so please bear this in mind if you're debating between natural wood and composite timber Dura Cladding (Class B) for your project.

If your project requires an A2 fire rating, you may also like to consider our flush fitting Dura Cladding Aluminium product and trims?

\*Information correct at time of publication.  
Source: Ministry of Housing, Communities and Local Government.  
[www.gov.uk/government/news/new-measures-to-improve-building-safety-standards](http://www.gov.uk/government/news/new-measures-to-improve-building-safety-standards)

For building applications which permit a Class B fire rating.



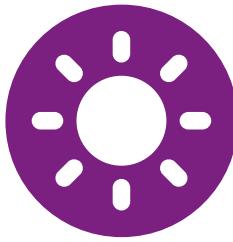
**Garages  
or Workshops**

**Garden  
Rooms**

**Residential  
Houses**

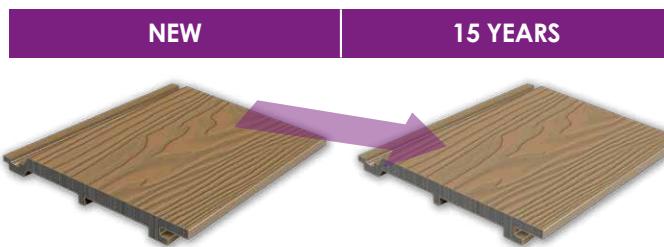
**Offices**

**Low Rise  
Apartments**



# Superior UV Fade Resistance

Dura Cladding Flush Resist is produced via a co-extrusion process where a 360° outer armour is used to protect the core of the cladding plank from the elements.



This unique outer armour helps prevent fade so your cladding will always look as good as it did when it was first installed.

It is available in 3 attractive colours Alaskan Cedar, Grey and Charcoal, all of which feature a stunning deeply embossed woodgrain.



# Environmentally Friendly

Awareness of the global plastic waste crisis is at an all-time high, but Dura Cladding Flush Resist is a smart environmental choice.



Today's consumer demands sustainable products and embraces sensible consumption habits.

Not only does **Dura Cladding Flush Resist's FSC™** chain of custody certification mean that any wood content in our products comes from well-managed forests, but up to **78% of the materials used are recycled** hardwood and plastic too.

This means that by choosing us, customers are helping to conserve the earth's resources, whilst also **diverting plastic waste from being sent to landfill** – stopping it from ending up in our oceans.

What's more, our customers can return the product for recycling and re-use in future products.

FSC™ certified products available as standard in the UK.  
For International enquiries contact your Dura representative.

**Up to  
78%  
OF MATERIALS  
ARE RECYCLED**





# What Are Composites?

Composite materials are products made from two or more constituent materials with significantly different physical or chemical properties, that when combined, produce a material with enhanced characteristics to those of the individual components.

## What is Composite Timber?

Composite timber (also sometimes referred to as WPC or wood-plastic composite) is a composite material made from wood fibre/wood flour, polymers and binding materials. Composite timber offers considerable savings over traditional timber in terms of maintenance and repairs over the lifespan of the cladding.

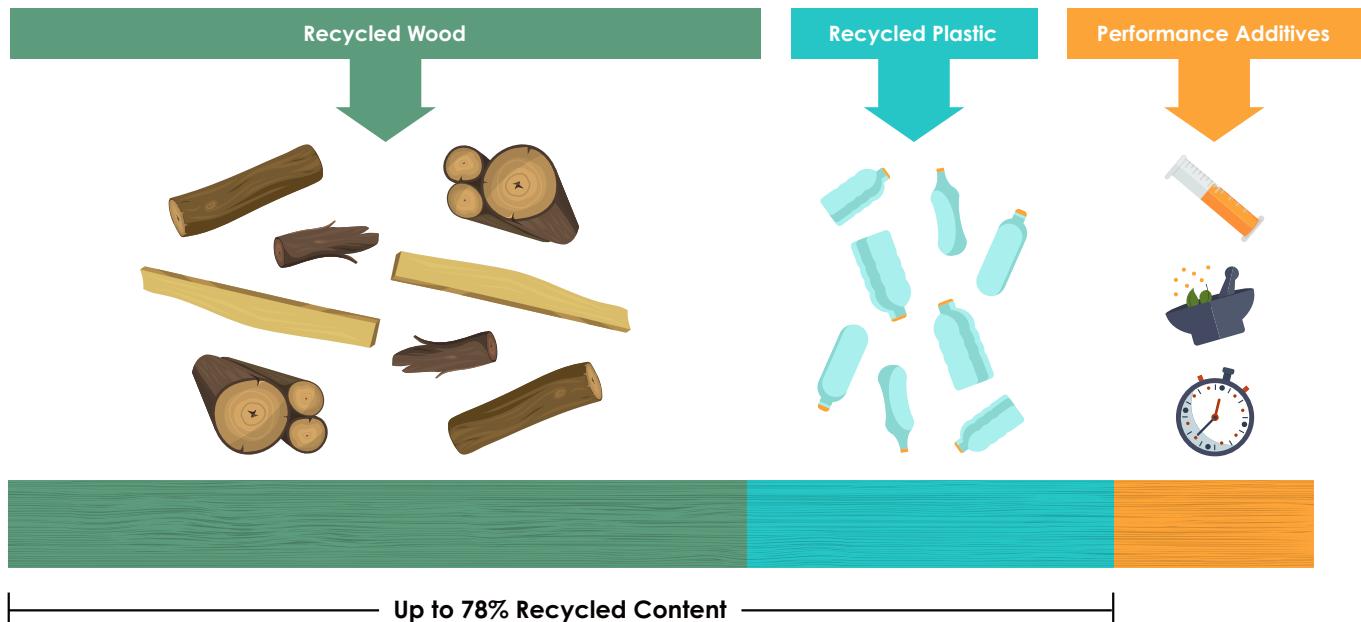
Dura Cladding Flush Resist is a co-extruded composite timber cladding – which means that it has an outer armour wrapped around each plank to protect its core.

## Why Choose Dura Cladding Flush Resist?

Dura Cladding Flush Resist is manufactured from a unique combination of recycled wood and plastic and our highly developed unique composition combines the traditional appearance of timber with the durability of an engineered composite.

Made from up to 78% recycled material, Dura Cladding Flush Resist helps to conserve the earth's resources whilst reducing the amount of waste sent to landfill. In fact, Dura Composites was the world's first timber composite supplier to become FSC™ certified, further positioning us as a global pioneer in the world of composite timber.

## Dura Cladding Flush Resist's Unique Composition



# Dura Cladding Flush Resist Specifications

## Dimensions

Cladding Profile	Thickness	Plank Length	Visible Face Width when installed	Maximum Fixing Span	Weight l/m
Dura Cladding Flush Resist Plank	18mm	3660mm	150mm	600mm	2.07kg
Internal Trim	1.5mm	3660mm	19.5mm	600mm	0.89kg
Reveal Trim	1.5mm	3660mm	20mm	600mm	0.47kg
External Trim	1.5mm	3660mm	35.6mm	600mm	0.72kg
Expansion Trim	1.5mm	3660mm	21.5mm	600mm	0.40kg
Start / End Trim	1.5mm	3660mm	20mm	600mm	0.35kg
Vertical Start Trim	1.5mm	3660mm	35mm	600mm	0.40kg

## Material Specifications

Test Item	Test Parameter	Test Data
Linear Thermal Expansion (Lengthways)	Test method: ISO 11359-2:1999 Method A Rate of temperature: 3 °C/min	$29 \times 10^{-6} \text{ K}^{-1}$
Water Absorption (Expansion-thickness)	Test method: EN 317:1993	0.45%
Density	Test method: ASTM D792-13 Method B	1.29 g/cm <sup>3</sup>
UV Light Ageing Test	Test method: ASTM G154-16 & ASTM D2244-16 UV Exposure cycle: Exposure duration: 1000h	$\Delta E^{*ab} = 2.60$
Tensile Strength	Test method: ASTM D638-14	12.3 MPa
Flexural Strength	Test method: reference to ASTM D7032-17 Section 4.4 and ASTM D4761-13 Section 8	39.80 MPa
Low Temperature Effect (-29 ±2°C)	Test method: ASTM D7032-17 Section 4.5.1 and ASTM D4761-13 Section 8	45.10 MPa
High Temperature Effect (52 ±2°C)	Test method ASTM D7032-17 Section 4.5.1 and ASTM D4761-13 Section 8	22.70 MPa
Moisture Effect (85%RH)	Test method: ASTM D7032-17 Section 4.5.2 and ASTM D4761-13 Section 8	39.60 MPa
Freeze-Thaw Effect	Freeze-thaw exposure cycle : ① Submerge underwater for 24h → ② -29°C, 24h → ③ 23±2°C, 24h → Step ①~③ as one cycle, total three cycles	Flexural Strength after freeze-thaw resistance: 32.50 MPa
Flexural Stiffness	Test method: reference to ASTM D7032-17 Section 4.4 and ASTM D4761-13 Section 8	Flexural Stiffness: 3870 MPa
Resistance to Indentation	Test method: EN 15534-1:2014 Section 7.5	Brinell Hardness: 56.17 MPa
Charpy Impact Strength	Test method: EN ISO 179-1:2010	2.6 kJ/m <sup>2</sup>
Flammability Resistance	Test method: EN13501-1 (EN ISO 9239-1) and (EN ISO 11925-2)	B-s1, d0

While the above test data is considered to be true and correct at the date of publication, changes to the product composition after the time of publication may impact on the accuracy of the data. Please consult your Dura Composites representative for copies of the most up to date test data available. Please note that it is the responsibility of the purchaser to make their own decisions about the accuracy, recency and correctness of the information provided and the product's suitability for their specific application.

## Order a sample and appreciate the quality for yourself

Please Note: All colour swatches and textures shown in this document are intended as a representation only and should not be considered as an exact colour match. We would always recommend ordering free colour samples so you can assess colour suitability before placing your order.

Dura Composites' manufacturing process results in a high level of colour consistency although some variation in colour may be apparent across planks from different production batches.

Whilst Dura Cladding Flush Resist is extremely colour stable, there will likely be some initial colour lightening as the product weathers, which typically occurs in the first 3 months.

The rate of weathering will vary according to the amount of UV, elevations on your building and its surroundings.

For more information visit the Troubleshooting and Frequently Asked Questions section of the Dura Cladding Flush Resist Installation and Technical Manual.

# 6 Reasons To Choose Dura Cladding Flush Resist

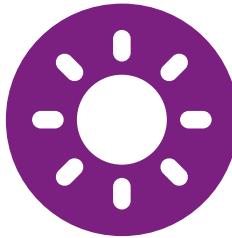
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## 1. Fire Performance



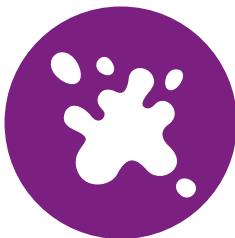
The UK's first co-extruded flush composite timber cladding with Class B fire Rating and tested in accordance with genuine install methodology, Dura Cladding Flush Resist achieves superior fire resistance to any other co-extruded cladding on the market. Engineered to resist ignition of fire and tested to **BS EN 13501 B-s1, d0** to satisfy current UK fire legislation.

## 2. Fade Resistant



A unique 360° outer armour is used to protect the core of the cladding plank from the elements. This helps prevent fade, so your cladding will always look as good as it did when it was first installed.

## 3. Stain Resistant



The revolutionary outer armour protects the cladding surface from common stains, such as bird mess, providing a low maintenance and long term cladding solution.

## 4. Resists Expansion



Dura Cladding Flush Resist features a rate of expansion less than half of its competitors. This means the cladding will look great in all climates.

## 5. Easy Installation



An easy to install fire rated composite cladding solution with simplified, low profile aluminium trims.

Features pre-drilled slotted fixing holes in the cladding planks and hassle-free fixing screws.

## 6. Environmentally Friendly



Dura Cladding Flush Resist is FSC™ certified, meaning it's kinder to the environment thanks to its recycled content, long-life cycle and recyclability.

# Fast Fit 2-Part Trim System

Dura Cladding Flush Resist in Charcoal



# Easy Installation & Simple Trims

New Dura Cladding Flush Resist aluminium trims help reduce waste and install time.

The Dura Cladding Flush Resist Fire Rated composite cladding system now includes an innovative range of custom-made aluminium trims, as well as no-fuss fixing screws, for ultimate ease of installation.

The cladding planks are supplied with pre-drilled slotted fixing holes for added simplicity and accuracy. No fixing clips or fittings are needed, making installation straightforward and hassle-free.

The Dura Cladding Flush Resist range also uses self-drilling aluminium screws which have been specially selected for use with our cladding planks to streamline the cladding installation process due to their precision and ease of use **when using aluminium bearers/battens**.

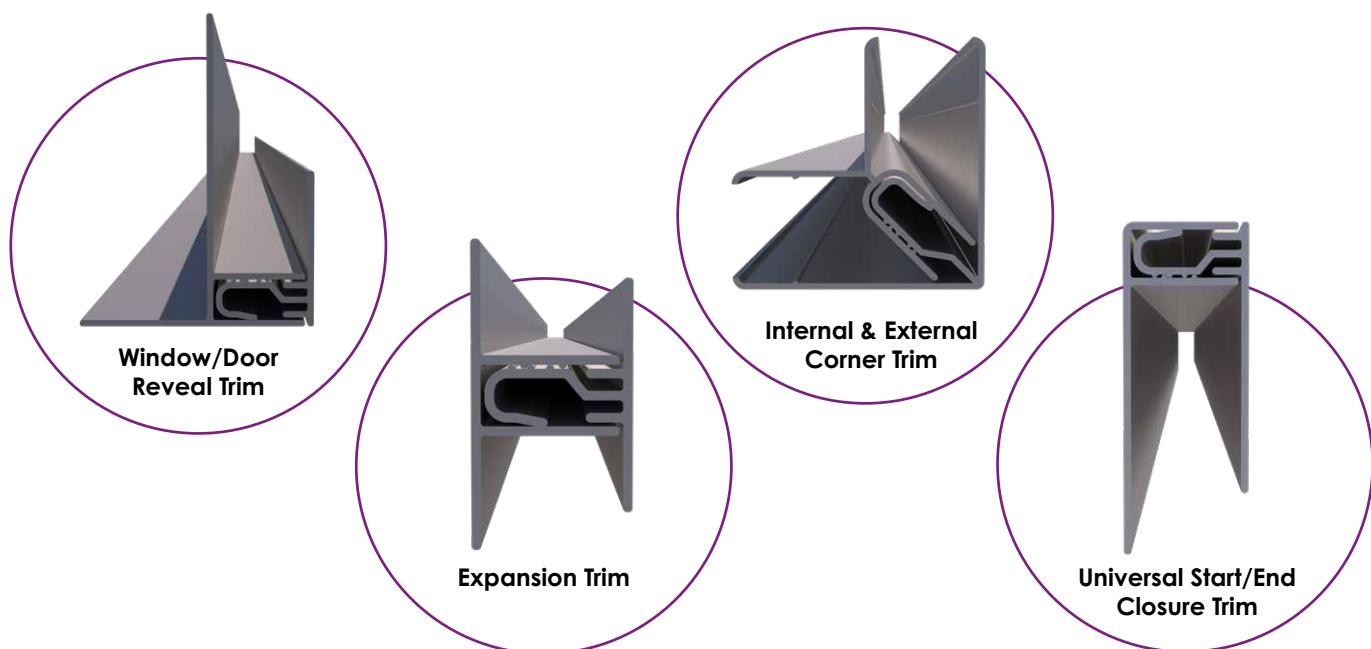
The range of trims required has been simplified to reduce confusion and increase the speed of the installation. This slimline aluminium trim system creates a sleek, low profile finish complimenting the Dura Cladding Flush Resist range.

Available in 3 coordinating colours, these trims allow for maximum versatility to suit any design. Incredibly lightweight and easy to handle makes fitting hassle-free and safe for installers. Designed to suit all install scenarios, this 2-part trim system range includes 4 different profiles eliminating the need for difficult cuts and improving efficiency.

Competitively priced, the Dura Cladding Flush Resist system (planks and trims) are affordable without compromising on quality.

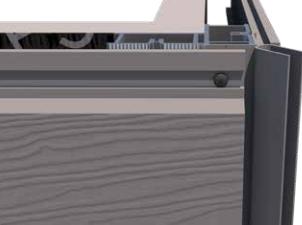
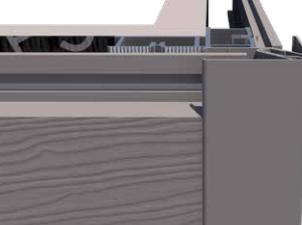
Trims are available in the same colour to match your chosen cladding as shown in the cross section below.

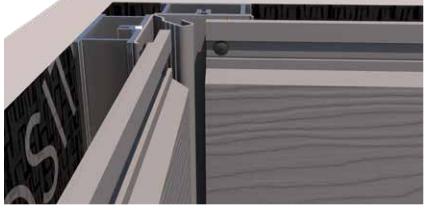
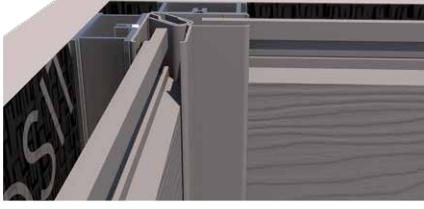
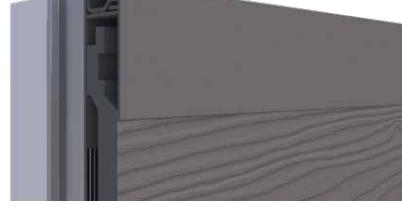
They are lightweight to make handling and fitting hassle-free and safe.



# Fast Fit 2-Part Aluminium Trims

The images below show how the Dura Cladding fast-fit 2 part aluminium trim components (F and M) interlock and fit into a scenario.

Expansion Trim	Window/Door Reveal Trim	Corner Trim (External Use)
		
Base Part (F)	Base Part (F)	Base Part (F)
		
Base Part (F) of Expansion Trim with inserted Outer Part (M)	Base Part (F) of Window/Door Trim with inserted Outer Part (M)	Base Part (F) of Corner Trim with inserted Outer Part (M)
		
Expansion Trim Base Part (F) in position	Window/Door Reveal Trim Base Part (F) in position	Base Part (F) in position when installing as external trim
		
Expansion Trim with inserted Outer Part (M) in position	Window/Door Reveal Trim with inserted Outer Part (M) in position	Combined F + M Parts in position when installing as external trim

Corner Trim (Internal Use)	Universal Start/End Closure Trim	Fixings & Bearers
		
Base Part (M)	Base Part (F)	<b>Timber Fixing Screw</b>
		
Base Part (M) of Corner Trim with inserted Outer Part (F)	Base Part (F) of Start/End Trim with inserted Outer Part (M)	<b>Aluminium Fixing Screw</b>
		
Base Part (M) in position when installing as internal trim	Start/End Trim Base Part (F) in position	<b>Aluminium Bearer 25x48mm</b>
		
Combined M + F Parts in position when installing as internal trim	Start/End Trim with inserted Outer Part (M) in position	

# Our Essential Guide to Getting the Most From Your Dura Cladding Flush Resist Installation

Whether you're planning a commercial, residential, new-build or refurbishment cladding project, Dura Composites has a durable, simple to install, cost-effective and environmentally friendly solution to meet your needs.

Our high-performance composite cladding delivers a host of advantages versus traditional materials and is the number one choice for architects, specifiers and homeowners looking for an attractive but futureproof solution. To ensure you get the best results, we recommend working with a professional contractor with previous cladding installation experience. Please ensure that the guidance provided opposite and in our supporting Technical Install Manual is strictly adhered to as improper installation (including the use of non-approved trims, fixings and accessories) will invalidate your product warranty.

To activate your product warranty after purchase, please complete the online form at [www.duracomposites.com/warranty/](http://www.duracomposites.com/warranty/) within 30 days.

When planning your Dura Cladding Flush Resist installation, please bear in mind the key considerations opposite.

New property in Dura Cladding Flush Resist in Charcoal



# 1. Safety First



Before installing any cladding product, you should review local building codes and regulations, and consult with local building officials to ensure compliance and safety. Dura Composites

recommends that all cladding designs be approved by a licensed architect or engineer prior to installation. Wear protective clothing and safety equipment where necessary

such as safety glasses, gloves, dust masks and long sleeves, particularly if cutting in confined spaces. Refer to the operator's manuals for safety guides for all power tools used.

# 2. Storage and Handling



To ensure the best performance of our products, it is vital that proper care and attention is given to storage and handling of materials. Please ensure you adhere to the following guidance:

- Store the products on a flat and level surface in their original packaging until you are ready to install them.
- If stored outdoors the products must be kept in a covered area to prevent exposure to direct sunlight and weathering.
- Take care to ensure that boards are not stacked adjacent to sources of moisture.
- Professional fork lifts should always be used while uploading and discharging pallets. Pallet stacking should not exceed 4 pallets maximum.

# 3. Choose the Right Product for Your Needs



Dura Cladding Flush Resist is ideal for both domestic and commercial new build and refurbishment projects that require a contemporary flush rainscreen cladding finish and

a Class B fire rating. Available in 3 great colours, the cladding is 18mm thick and has an attractive woodgrain textured finish. If you have a high-rise project or one that requires an

A2 fire rating, you may want to consider our Dura Cladding Aluminium product instead. Visit our website for details.

# 4. Thermal Expansion and Contraction



Extremely warm or cold outdoor temperatures play a significant role in the installation and performance of all cladding products. Following the detailed installation instructions in our supporting Technical Manual

will help manage and reduce the effects of thermal expansion and contraction. Please refer to the gap guide in our Technical Manual to ensure your planks have adequate space for expansion and contraction and

to preserve the service life of your cladding. Please ensure that you allow Dura Cladding to acclimatise to the exterior temperature before cutting and installing.

# 5. Care & Maintenance



Once you have completed the install of your Dura Cladding Flush Resist, we advise that the cladding is either washed down thoroughly with a yard broom or pressure washed to ensure that a good clean surface is ready for you to enjoy.

## Basic Cleaning

Spray with a hose to remove surface debris. Use warm soapy water and a soft-bristled brush to clear dirt and/or debris from grooves or contours.

## Pressure Washing

Pressure washers up to 1500psi may be used to maintain

cleanliness of timber composites. In order to prevent any damage, always keep the pressure washer nozzle at least 15cm (6 inches) from the surface, and avoid concentrated spraying on one area for more than 3 seconds. The use of a pressure washer in this manner will not shorten the life of the material.

# Garden Rooms, Home Offices, Annexes and Summer Houses

**Effortlessly simple and easy to maintain – perfect for any garden setting**

Adding a garden room, home office building, annex or summer house to your property has never been more popular and can add valuable living space for guests to stay, or for you to work from home – as well as maximising the value of your property.

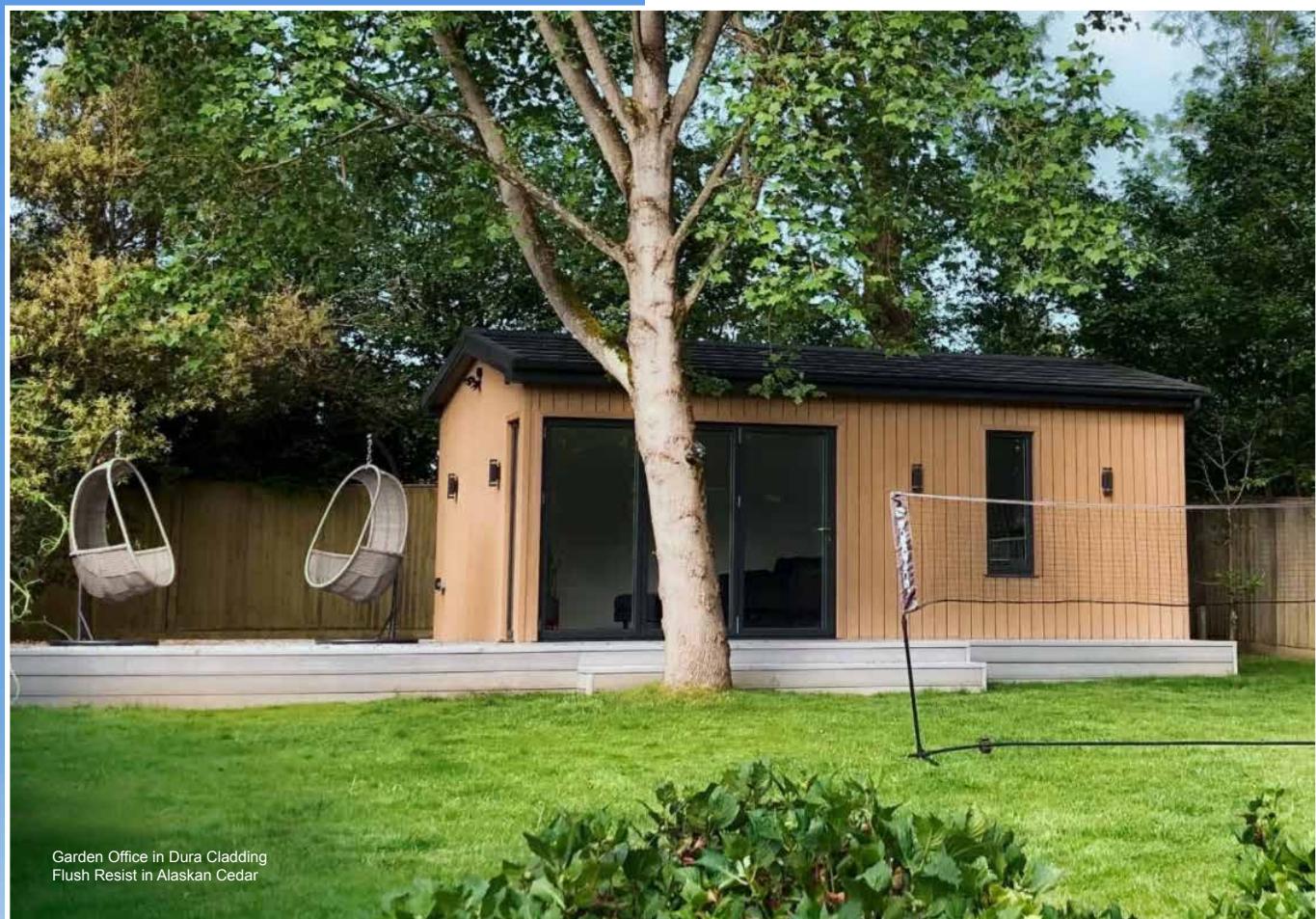
## **Do I need planning permission for a Garden Office?**

Whatever your plans for building an annexe or adding a garden outbuilding, you may be governed by planning permission or need building regulations sign off. In many places, Garden Office rooms up to 2.5m high can be erected without planning consent, but do check with your local council planning office before you proceed.

All cladding designs for your main home should definitely be checked by a licensed architect or engineer prior to installation. Battening and breathable membranes must be used, providing a fully ventilated cavity (Dura Composites offers aluminium fire rated battening for maximum fire safety). Each Dura Cladding Flush Resist plank must be supported every 600mm, and extra care is required to provide sufficient battening around obstacles such as windows and doors.

Garden Office in Dura Cladding  
Flush Resist in Charcoal





### Superior fire resistance for greater peace of mind

Our garden room cladding offers some of the most reassuring fire resistance on the market – ensuring it is much safer than natural untreated wood in the event of a fire.

Each board colour has been tested in accordance with BS EN 13501, earning a Class B fire rating. For reference, only Dura Composite's Aluminium Cladding offers better resistance to fire! This guarantees a industry-approved material that's ideal for any property under 18 metres in height, including garden rooms, sheds, outhouses, garages and much more.





## Head Office

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